

Work Order ID 54327-2



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December 8, 2009 8:44:28 AM

Item ID: D3782-044 *M*

Revision ID:

Item Name: Front Outboard Leg Assembly, RH *5*

Start Date: 08/12/2009 Start Qty: 10.00

Required Date: 16/12/2009 Req'd Qty: 10.00

Reference:

Approvals: Process Plan: *pl*

Date: 09/12/09 Tooling: Date:

QC: _____

Date: SPC (Y/N): Date:

Setup Start

Stop

Cust Item ID:

Customer:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
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D3782	Rev A								
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100	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

Packaging	Memo	0.00							
-----------	------	------	--	--	--	--	--	--	--

Packaging									
-----------	--	--	--	--	--	--	--	--	--

110	Small Fab	0.00							
-----	-----------	------	--	--	--	--	--	--	--

Small Fab	Memo	0.00							
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Small Fab	1-assemble as per dwg D3782								
-----------	-----------------------------	--	--	--	--	--	--	--	--

120	QC5- Inspect part completeness to step on W/O	0.00							
-----	---	------	--	--	--	--	--	--	--

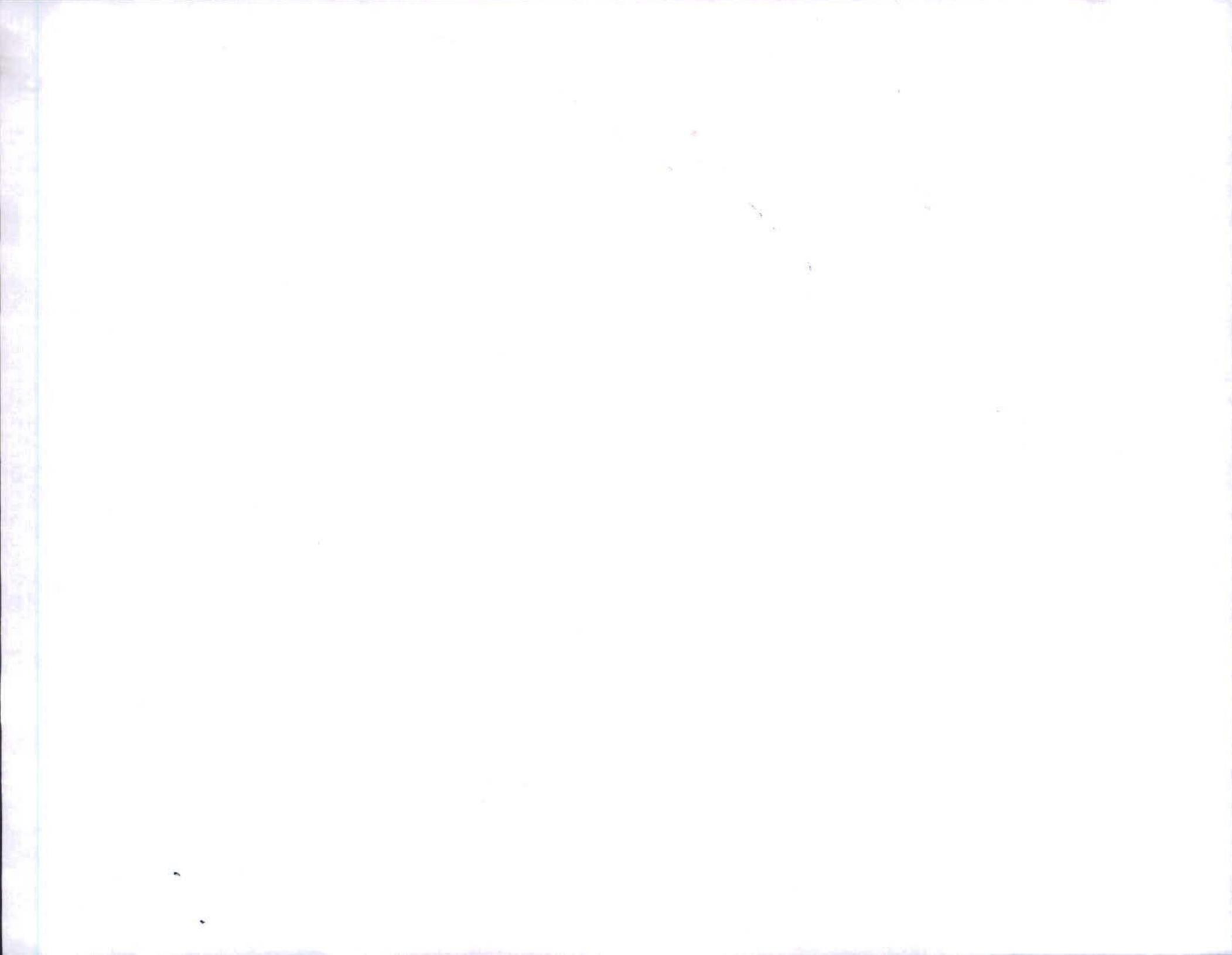
QC	Memo	0.00							
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Quality Control									
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EBro/01/14 (5)

EBro/01/14 (5)

SB 18/01/14 (5)



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Item ID: D3782-044

Revision ID:

Item Name: Front Outboard Leg Assembly, RH

Start Date: 08/12/2009 Start Qty: 10.00

Required Date: 16/12/2009 Req'd Qty: 10.00

Reference:

Accept



Setup Start



Stop

Cust Item ID:
Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

140



QC

Quality Control

Operation
DescriptionIdentify as per dwg & Stock Location: 249ASet Up/
Run Hours
0.00Draw
NumberDraw
Rev. #Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

16-1-14 SF (50) SF

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/15 HJ

MF
10-1-15

Picklist Print

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Work Order ID: 54327



Parent Item: D3782-044



Parent Item Name: Front Outboard Leg Assembly, RH

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN45-13A



Purchased

No

110

Each

31.0000

20.0000



EYE BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

31

109712

4

111975

27

AN960JD516



Purchased

No

110

Each

976.0000

20.0000



Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

976

110363

46

110523

57

111279

39

112082

64

112314

14

112828

256

113149

500

D3762-041



Manufactured

No

110

Each

0.0000

10.0000



Front Leg Fitting Assembly

~~B54335~~ (5x)

B54335

(5x)

EB10/01/14

M113509 (10x)

5
EB10/01/14

M113288 (10x)

5
EB10/01/14

EB10/01/14

Picklist Print.

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Work Order ID: 54327



Parent Item: D3782-044



Parent Item Name: Front Outboard Leg Assembly, RH

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3768-4		Manufactured	No			110	Each	5.0000	10.0000			
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Front Outboard Leg, RH

D3787-1	Manufactured	No	<u>Warehouse</u>		110	Each	36.0000	10.0000		<u>Loc Qty</u>	<u>Loc Code</u>					
			<u>Location</u>							Main Warehouse	ST	5				
														40712	1	



Foot

MS21042L5	Purchased	No	<u>Warehouse</u>		110	Each	730.0000	20.0000		<u>Loc Qty</u>	<u>Loc Code</u>					
			<u>Location</u>							Main Warehouse	ST	36				
														39397	3	



Nut

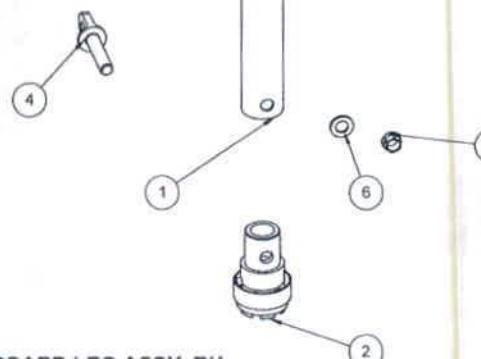
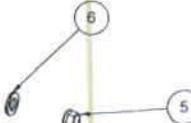
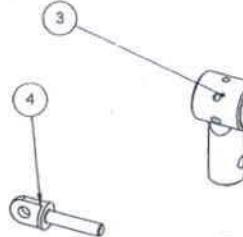
MS21042L5	Purchased	No	<u>Warehouse</u>		110	Each	730.0000	20.0000		<u>Loc Qty</u>	<u>Loc Code</u>											
			<u>Location</u>							Main Warehouse	ST	730										
														110382	10							
																	111636	11				
																				112314	709	

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Shop Packet Print

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8 7 6 5 4 3 2 1



D3782-044 FRONT OUTBOARD LEG ASSY, RH

RELEASED
08.06.14/1328

DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	REV. A
MFG. APPR.	<i>[Signature]</i>	D3782
APPROVED	<i>[Signature]</i>	SHEET 3 OF 4
DE APPR.	<i>[Signature]</i>	TITLE
DATE	08.06.04	SCALE
		LEGG ASSEMBLY
		NTS

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NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
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NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.42 lbs

8 7 6 5 4 3 2 1

